

FACTORY AND WORKSHOP ORDERS

1926 EDITION



X.9.3
9 F6
24161

LONDON

PRINTED AND PUBLISHED BY HIS MAJESTY'S STATIONERY OFFICE

and purchased directly from H.M. STATIONERY OFFICE at the following addresses:

1, Broad Street, London, W.1; 10, Abchurch Lane, London, E.C.4; 120, George Street, Edinburgh;

1, York Street, Manchester; 1, St. Andrew's Crescent, Cardiff;

15, Donegall Square West, Belfast;

or through any Bookseller.

1926.

Price 3s. 6d. Net.

RECENT PUBLICATION

Further information indicated on the first page of the report can be obtained under the Factory Act, 1927. Further information can be obtained in the same manner.

A list of some recent Parliamentary Reports relating to Factories and Workshops (these include postage) :—

REPORTS OF THE CHIEF INSPECTOR

- Report for 1923. [Cmd. 2165 (1924)].
- Report for 1924. [Cmd. 2437 (1925)].
- Report for 1925. [Cmd. 2714 (1926)].

RECENT SPECIAL REPORTS

- Committee on Ship-building and Ship-repairing.
- Committee on Medical Examination of Young Persons in Employment. [Cmd. 2135 (1924)].
- Conference with Employers and Operatives on Safety at Docks. (1924).
- Explosion of Petrol in a Road Tank Car at Mex. Ltd., on 28th August, 1924. (1925)
- Explosion of a new Oil Tank at the works of the Shell and Storage Co., Ltd., on 14th January, 1925.

SAFETY PAMPHLETS

- No. 1.—Fencing and Safety Precautions in Factories. (1923).
- No. 2.—Protection of Hoists. (1924).
- No. 3.—Use of Chains and other Lifting Appliances.
- Nos. 4, 5 and 6.—Fencing and Safety in Factories and Weaving Machinery :—
 - No. 4.—Part I.—Opening, Blowing and Drilling.
 - No. 5.—Part II.—Cotton Spinning.
 - No. 6.—Part III.—Cotton Weaving.
- No. 7.—Use of Abrasive Wheels. (1924).
- No. 8.—Fencing and other Safety Precautions in Factories and Weaving Machinery. (1923).
- No. 9.—Fencing and other Safety Precautions in Factories and Weaving Machinery. (1924).
- No. 10.—Fencing of Bakehouse Machinery.
- No. 11.—Fencing of Laundry Machinery.

[*Crown Copyright Reserved.*]

Dhananjayrao Gadgil Library



GIPE-PUNE-024164

TORY AND WORKSHOP ORDERS

1926 EDITION



LONDON
AND PUBLISHED BY HIS MAJESTY'S STATIONERY OFFICE
ordered directly from H.M. STATIONERY OFFICE at the following addresses :
Buckingham Palace, London, W.C.2 ; 120, George Street, Edinburgh ;
15, York Street, Manchester ; 1, St. Andrew's Crescent, Cardiff ;
15, Donegall Square West, Belfast ;
or through any Bookseller.

1926

Price 3s. 6d. net

X: 9.3

2 F6

24161

NOTE.

THIS volume contains the Statutory Orders relating to Factories and Workshops and other places under the Factory and Workshop Acts, 1901 to 1920, which were in force on the 31st August, 1926.

The following have been added to the volume since the last edition (1924):—

1. An Order applying the provisions of Section 73 (Notification of Diseases) of the Factory and Workshop Act, 1901, to cases of poisoning by carbon bisulphide, aniline poisoning, and chronic benzene poisoning occurring in a factory or workshop.

2. Regulations under Section 79 of the Factory and Workshop Act, 1901, for the manufacture or repair of electric accumulators or parts thereof (in substitution for the Regulations made on 21st November, 1903); for the loading, unloading, moving and handling goods in, on, or at any dock, wharf or quay, and the loading, unloading and coaling of any ship in any dock, harbour, or canal (in substitution for the Regulations made on 24th October, 1904); for the lifting of heavy weights in the manufacture, dyeing or finishing of woollen or worsted textiles; for the grinding of metals, or the cleaning of castings; for the grinding of cutlery or edge tools (in substitution for the Regulations made on 15th October, 1909); for the painting of vehicles with lead paint; and for certain building operations.

3. A Welfare Order under Section 7 of the Police, Factories, &c. (Miscellaneous Provisions), Act, 1916, in respect of herring curing processes in Scotland.

Under the following sections no Orders are at present in force:

Factory and Workshop Act, 1901.

Section 4 (1). Power of Secretary of State to act in default of Local Authority.

„ 6 (2). Provision of thermometers.

„ 46. Employment inside and outside a factory or workshop on the same day.

„ 50 (3). Overtime employment of women on perishable articles.

„ 51 (3). Overtime employment on incomplete process.

■

Section 87 (8). Substitution of owner for occupier in cotton cloth tenement factories.

„ 111 (2) and 114 (1). Application of Act to domestic factories and workshops.

„ 161. Repeal of enactments in Schedule VII, Part II.

The Documentary Evidence Act, 1868 (31 & 32 Vict., c. 37), Section 2, provides that—

“ *Prima facie* evidence of any proclamation, order or regulation issued before or after the passing of this Act by Her Majesty or by the Privy Council, also of any proclamation, order or regulation issued before or after the passing of this Act by or under the authority of any such department of the Government or officer as is mentioned in the first column of the schedule hereto, may be given in all courts of justice, and in all legal proceedings whatsoever in all or any of the modes hereinafter mentioned; that is to say:—

“

“ (2) By the production of a copy of such proclamation, order, or regulation purporting to be printed by the Government printer.”

Among the departments and officers included in the first column of the schedule to the Act are the Secretaries of State and the Poor Law Board (now the Ministry of Health). The Documentary Evidence Act, 1862 (45 & 46 Vict., c. 9), Section 2, provides that—

“ Where any enactment provides that a copy of any Act of Parliament, proclamation, order, regulation, rule, warrant, circular, list, gazette or document shall be conclusive evidence, or be evidence, or have any other effect, when purporting to be printed by the Government printer such copy shall also be conclusive evidence, or evidence or have the said effect (as the case may be) if it purports to be printed under the superintendence or authority of Her Majesty’s Stationery Office.”

These Acts are extended by the Scottish Board of Health Act, 1919 (9 & 10 Geo. 5, c. 20), Section 7 (4), to the Scottish Board of Health.

This volume is accordingly *prima facie* evidence of every Order contained in it.

The dates of the Gazette notices (in the case of Orders which have been gazetted) will be found in the footnotes to the Orders.

Home Office.

31st August, 1926.

TABLE OF CONTENTS.

HEALTH.	PAGE.
(1) Limewashing or Washing: Exemption of certain factories	10
(2) Cubic Space in:—	
(a) Workshops used as Sleeping Places	13
(b) Bakehouses	14
(3) Ventilation in humid Textile Factories other than Cotton Cloth Factories	15
(4) Sanitary Accommodation: Fixing Standard of	15
EMPLOYMENT.	
(1) SPECIAL EXCEPTIONS AS TO HOURS AND HOLIDAYS:—	
(a) Exemption between 9 a.m. and 9 p.m. in Letterpress Bookbinding Factories and Laundries	16
(b) Five Hours Spell in certain Textile Factories	18
(c) Meal Times:—	
(1) Allowing separate meal times in:—	
Various Industries	19
Bread or Biscuit Making with travelling ovens	21
Photograph Printing	22
Artificial Silk Spinning	23
Flax, Jute, or Hemp Factories	24
Electrical Stations	25
Iron and Steel Foundries	26
Florists' Workshops	27
(2) Allowing employment or presence in workrooms during meal times in:—	
Various Industries	20
Bread or Biscuit Making with travelling ovens	21
Artificial Silk Spinning	23
Flax, Jute, or Hemp Factories	24
Electrical Stations	25
Iron and Steel Foundries	26
Florists' Workshops	27
(d) Prescribing conditions for employment in pursuance of special exception for Fruit Preserving	27
(e) Creameries: allowing in summer special period of employ- ment, and employment on Sundays and Holidays	29
(f) Substitution of another Day for Saturday:—	
Various Industries	30
Newspaper Printing Factories	31
(g) Holidays on different days to different sets:—	
Various Industries	32
Hospital Laundries in Scotland	33
(2) SPECIAL EXCEPTIONS AS TO OVERTIME:—	
(a) Two hours' Overtime of Women for press of work:—	
Various Industries	33
(b) One hour's Overtime of Women and Young Persons in factories in which water power alone is used to move the machinery	34
(3) SPECIAL EXCEPTIONS AS TO NIGHT WORK OF MALE YOUNG PERSONS:—	
(a) Reverberatory or Regenerative Furnaces	35
(b) Galvanising Sheet Metal and Wire	36
(4) CONDITIONS OF EMPLOYMENT IN CASES OF SPECIAL EXCEPTIONS:—	
Cubic Space per person during Overtime	38
(5) CERTIFICATES OF FITNESS:—	
Prohibition of employment, without certificates, in various classes of workshops, of young persons and children	38
(6) BIRTH CERTIFICATE: FORM OF REQUISITION:—	
(a) England and Wales	39
(b) Scotland	41

NOTIFICATION OF DISEASES.

PAGE.

(1) Toxic Jaundice	43
(2) Epitheliomatous and chrome ulceration	43
(3) Carbon bisulphide, aniline, and chronic benzene poisoning	44

DANGEROUS AND UNHEALTHY INDUSTRIES.

(1) PROHIBITION OF TAKING MEALS IN CERTAIN PLACES	44
(2) CERTIFICATES THAT CERTAIN PROCESSES ARE DANGEROUS	46
(3) REGULATIONS FOR DANGEROUS TRADES :—	
(a) Rules for Inquiries as to Draft Regulations	58
(b) Regulations for particular Trades :—	
Aerated Water, manufacture of	155
Brass, etc., casting of	89
Bronzing	113
Building	217
Celluloid, manufacture, manipulation and storage	152
Chemical works	165
Docks, Wharves, and Quays, loading or unloading, etc., at	189
Electric Accumulators, manufacture or repair of	183
Electricity, generation, transformation, distribution or use of	96
Enamelling, vitreous, of metal or glass	92
Felt Hats, manufacture of (with aid of inflammable solvent)	59
File-cutting by hand	60
Flax and Tow, spinning and weaving of, etc.	69
Grinding of Cutlery and Edge Tools	208
Grinding of Metals (Miscellaneous Industries)	202
Hemp, Jute, and hemp or jute tow, spinning and weaving of, etc.	83
Hides and Skins, handling of, etc.	157
Horsehair from China, Siberia, or Russia, use of	85
India-rubber, manufacture, etc.	160
Lead, smelting of materials containing, manufacture of red or orange lead and of flaked litharge	108
Lead, manufacture of certain compounds of	147
Locomotives and Waggon, use of on lines and sidings	72
Mules, self-acting, spinning by means of	62
Painting of Vehicles with lead paints	213
Paints and Colours, manufacture of	77
Pottery, manufacture and decoration of, making of lithographic transfers, frits or glazes	115
Refractory Material, crushing, grinding, etc., and the manufacture of Silica bricks	145
Ships in Shipbuilding Yards, construction and repair of	143
Tinning of Metal Hollow Ware, Iron Drums, and Harness Furniture	105
Woodworking Machinery, use of	178
Wool, East Indian, use of	95
Wool, Goat Hair and Camel Hair, sorting, willeying, washing, combing and carding	63
Woollen and Worsted Textiles (lifting of heavy weights)... ..	201
Yarn, heading of, dyed by means of a lead compound	80
(4) WOMEN AND YOUNG PERSONS (EMPLOYMENT IN LEAD PROCESSES) ACT, 1920 :—	
(a) Order as to meaning of "Lead Compound" and Method of ascertaining whether any Compound is a "Lead Compound"	226
(b) Order prescribing Medical Examination	226
(c) Order prescribing Cloak-room, Mess-room and Washing Accommodation to be provided in factories and workshops	227
(5) ANTHRAX PREVENTION ACT, 1919 :—	
(a) Order in Council regulating the importation into the United Kingdom of certain goods likely to be infected with Anthrax	228
(b) Rules providing for the payment of fees in respect of the disinfection of infected goods (27th June, 1921)	231
(c) Amending Rule as to fees (18th April, 1923)	232

WELFARE.	PAGE.
(a) Rules for Inquiries as to Draft Orders	232
(b) Provision of Rest-rooms	234
(c) Welfare Orders:	
Ambulance arrangements at blast furnaces, copper mills, iron mills, foundries and metal works	235
Ambulance arrangements at sawmills and woodworking factories	242
Drinking water	236
Dyeing, use of bichromate of potassium or sodium in	239
Fruit preserving	246
Glass bevelling	253
Glass bottles and pressed glass articles, manufacture	240
Gut-scraping, etc.	250
Herring curing (Norfolk and Suffolk)	251
Herring curing (Scotland)	255
Hollow-ware and Galvanising	254
Laundries	248
Oil cake mills	243
Seats in shell factories	242
Tanning, use of bichromate of potassium or sodium in	237
Tin or terne plates, manufacture of	234
(d) First Aid Boxes or Cupboards, prescribed standard for factories	257
SPECIAL MODIFICATIONS AND EXTENSIONS.	
(1) Regulations for Cotton Cloth Factories	258
Hygrometers Order	263
(2) Humid Textile Factories: maximum limits of humidity in the spinning of merino cashmere, or wool by the "French" or "dry" process	266
(8) Grinding in Tenement Factories: exemption from certain requirements of Schedule III as to safety	268
HOME WORK.	
Application to various classes of work, of the provisions as to keeping lists of outworkers and as to the prohibition of employment in unwholesome or infected premises... ..	268
PARTICULARS OF WORK AND WAGES.	
(1) Textile Workshops	278
(2) Pens	274
(8) Locks, Latches and Keys	275
(4) Chains, Anchors and Cart Gear	277
(5) Felt Hats	279
(6) Umbrellas, etc., Artificial Flowers, Fustian Cutting, Tents, Sacks, Rope, Twine, Tennis Balls, etc., Paper Bags, Cardboard Boxes, etc., Brushes, Relief Stamping: Warehouse processes in manufacture of Articles of Food, Drugs, Perfumes, Blacking, etc., Starch, Blue, Soda or Soap	280
(7) Nets; Peapicking	282
(8) Brass	284
(9) Wearing Apparel	286
(10) Cartridges; Tobacco	288
(11) Bleaching and Dyeing; Cotton Cloth Printing	290
(12) Iron Safes	291
(18) Household Linen; Curtains and Furniture Hangings; Lace	293
(14) Laundries	295
(15) Making of Files	297
(16) Toy Balloons, Pouches and Footballs made from India-rubber	299
(17) Chocolates or Sweetmeats	301
(18) Shipbuilding Yards	304
(19) Iron and Steel Foundries	305
(20) Pottery	307
ADMINISTRATION.	
1) Fees of Certifying Surgeons for examinations for certificates of fitness	309
2) Fees of Certifying Surgeons for examinations by direction of Secretary of State or in pursuance of Regulations:—	
(a) Order dated March 2, 1904	310
(b) Order dated April 17, 1920	310

SEPARATION OF BRANCHES OF WORK :—	PAGE.
(1) For purposes of overtime employment of women in various industries	311
(2) For purposes of period of employment of women, young persons and children :—	
Bookbinding, Hat making, and Bonbon and Christmas present making in the Confectionery Trade	312
Certain Warehouses in factories and workshops in which the manufacture of edge tools is carried on	313
Certain warehouses in factories and workshops in which the manufacture of bright or burnished metal goods is carried on	315
Laundries	316
 MINISTRY OF HEALTH ACT, 1919 :—	
Order transferring certain powers in respect of factories and work-shops	317
 SCOTTISH BOARD OF HEALTH ACT, 1919 :—	
Order transferring certain powers in respect of factories and work-shops	318
 NOTICE OF ACCIDENTS ACT, 1906, SEC. 5 :—	
Notification of certain dangerous occurrences	319
 TRUCK ACT, 1896, SEC. 9 :—	
Exemption for Cotton Weavers in certain districts	320
 CHECKWEIGHING IN VARIOUS INDUSTRIES ACT, 1919 :—	
Regulating the appointment of Checkweighers	321
Certificate of total weight, etc., of goods loaded into or unloaded from a ship, form of	321
Capacity of moulds in which iron or steel is cast, test	322
Regulations as to procedure and costs of Arbitrations	322
Rules for the conduct of Inquiries with regard to draft Regulations	323